100164

April-18-13 1:22:45 PM

Required Date: 5/02/13

Item ID: **Revision ID:** D3913-041

Accept

*N900040100

Setup Start

Item Name: Start Date:

4/18/13

Start Qty: 1.00 Reg'd Oty: 1.00

Cust Item 1D:

Customer:

Tool ID

Reference:

Approvals:

Sequence ID/

Process Plan: MLJ Date: 12-04-18 Tooling:

Date:

Tool # Plan

Code

Run

Accept

Qty

Operation

Large Fab

Long Basket Base Assemby, 350

Date:

SH 13-04:29

Reject

Qty

Insp.

Stamp

Reject

Number

Work Center ID **Description** Draw Nbr Revision Nbr D3913 В

D4020

Α

Weld per dwg A/R S.S. rod Batch: 1/22357

___ Date:

SPC (Y/N):

Set Up/

Run Hours

100

Large Fab Large Fab

100

Memo

0.00

1- assemble ribs, weld as per dwg D3913 using DT9610A

inspect before welding mesh

2-Cut D4020-1 base mesh and tack weld all mesh on basket as per dwg D3913 and trim mesh to fit if necessary and trim to clear fasteners holes on the ends

3- weld hinge (3) and Mounting brackets as per dwg D3913

take lid to locate hinge and bracket

4- Weld D4672-1 blanking plates as per dwg

110

QC9- Inspect visual per QSI004- Fusion Welds

0.00

QC

Memo

13-04.30

Quality Control

0.00

NCR: Ye	es / No				WORK ORDER NON-O	CONFOR	MANCE / UP	DATE	QA Closed:	Date:	:		
Work Order	:		···3		DISPOSITION			AGAINST DE					
Part No	1		/ - / - / - / - / - / - / - / - / - / -		Rework Scrap Use-as-is	Tho	Skid-tube Machining moforming	Crosstube Small Fab Finishing	4	Water Jet d. Eng. Coor. e/Packaging	Engineering Quality Other		
NCR No	oi				Work Order Update] Inte	Large Fab	Composite	, Necyston	Supplier			
Root		1		Descri	ption of work order update	Initial	Ac	ction	Sign &				
Cause	Date	Step	Qty	(or Non-conformance	Chief En	g Desc	ription	Date	Verification	QC Inspector		
Doc/Data													
quip/Tooling					•								
Operator													
Material			1				į						
Setup		i				}							
Other													
Process							-						
Supplier	i												
Training													
Unapproved						<u> </u>			1	<u> </u>			
						AULT CAT	EGORY						
Landin	g Gear				General				. .		¬_		
-	Bending			<u> </u>	Bend	Grair		_	Ovalized	<u> </u>	-		
	Centre No	ot Conce	ntric to C)/S	BOM/Route	Hardy		ļ	-{ `	 	⊣ '		
L	Cracks				Broken/Damaged	\vdash	ction Incomplete	<u> </u>	Part Incorre	⊢	—		
	Crushed/	Crimped.			Burrs	\vdash	ctions Incomplete,	/Unclear		issing	Wrong Stock Pulled		
	Cuffs				Contamination	\vdash	tenance		Part Moved				
	Heat ⊤rea	it			Countersink	Misla	oeled	<u></u>	 		- 1 .		
	n Strip in	Tube		Cut Too Short	Misre			Power Loss/	'Surge	Other			
Ripples in Bend Drill Holes							:						
	Torque W	aves in E	xtrusion		Drawing	\vdash	f Calibration						
	Turning S	equence			Finish	Out o	f Sequence			/Under tolerance Temperature/Cure Incorrect Weld Lost/Missing Wrong Stock Pulle			
· [Wave/Tw	ist in Tul	oe		Folio	Outsi	de Dimensions						

DQA: Date:

Wave/Twist in Tube

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Work Order ID 100164 * * * * *

April-18-13 1:22:46 PM

Hand Finishing

100164

Item ID: D3913-041 Accept *N900040100* Setup Start **Revision ID:** Item Name: Long Basket Base Assemby, 350 Start Qty: 1.00 **Start Date:** 4/18/13 Cust Item ID: Required Date: 5/02/13 Req'd Qty: 1.00 **Customer:** Reference: Run Start Approvals: **Process Plan:** Date:____ Tooling: Date: Stop Date: _____ SPC (Y/N): Date: Sequence ID/ Operation Tool ID Set Up/ Tool # Plan Reject Accept Reject Insp. Work Center ID Description **Run Hours** Code Qty Qty Number Stamp 120 QC5- Inspect part completeness to step on W/O 0.00 *120* 13.0430 OC. 0.00 Memo Quality Control 125 Pressure Wash per QSI005 4.3 0.00 *125* HandFinish 0.00 Memo

							DQA:	Date:	
/ No			WORK ORDER NON-	CONFORM	MANCE / UP		QA Closed:	Date:	
			DISPOSITION			AGAINST DEI	PARTMENT	/PROCESS	
			Rework Scrap	Machining Small Fab Prod. Eng. Coor.					
i			Use-as-is Work Order Update	Thermoforming Finishing Large Fab Composite			Rec/Sto	re/Packaging Supplier	Other
			Description of work order update	Initial	Ad	ction	Sign &		
Date	Step	Qty	or Non-conformance	Chief Eng	Desc	cription	Date	Verification	QC Inspector
	4.j. 1					·			
		Date Step	Date Step Qty	DISPOSITION Rework Scrap Use-as-is Work Order Update Date Step Qty Description of work order update or Non-conformance	DISPOSITION Rework Scrap Use-as-is Work Order Update Date Step Qty Description of work order update or Non-conformance Chief Eng	DISPOSITION Rework Scrap Machining Thermoforming Large Fab Date Step Qty Description of work order update Or Non-conformance Chief Eng Description	DISPOSITION Rework Scrap Use-as-is Work Order Update Description of work order update Step Qty Description of Non-conformance Date Disposition Rework Skid-tube Machining Small Fab Thermoforming Large Fab Composite Composite Description Description	WORK ORDER NON-CONFORMANCE / UPDATE QA Closed: DISPOSITION Rework Scrap Wachining Small Fab From Scrap Large Fab Composite Date Step Qty Description of work order update Or Non-conformance Chief Eng Description Date Step Qty Or Non-conformance Chief Eng Description WORK ORDER NON-CONFORMANCE / UPDATE AGAINST DEPARTMENT, Skid-tube Skid-tube Skid-tube Crosstube Machining Small Fab Promotion Finishing Composite Description Promotion Composite Description Chief Eng Description Date	WORK ORDER NON-CONFORMANCE / UPDATE DISPOSITION

	FAULI CATEGORY												
Landin	g Gear	General		_									
Γ	Bending	Bend		Grain		Ovalized	Pressure/Forced						
Γ	Centre Not Concentric to O/S	BOM/Route		Hardware		Over/Under tolerance	Temperature/Cure						
Γ	Cracks	Broken/Damaged		Inspection Incomplete	L	Part Incorrect	Weld						
Γ	Crushed/Crimped.	Burrs		Instructions Incomplete/Unclear		Part Lost/Missing	Wrong Stock Pulled						
T	Cuffs	Contamination		Maintenance		Part Moved							
	Heat Treat	Countersink		Mislabeled		Positioned Wrong							
Γ	Inspection Strip in Tube	Cut Too Short		Misread		Power Loss/Surge	Other						
	Ripples in Bend	Drill Holes	:	Offset									
	Torque Waves in Extrusion	Drawing		Out of Calibration									
Γ	Turning Sequence	Finish		Out of Sequence			······································						
Γ	Wave/Twist in Tube	Folio		Outside Dimensions									

Unapproved

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Work Order ID 100164	Work	Order ID	100164
----------------------	------	----------	--------

April-18-13 1:22:46 PM

100164

Item ID: D3913-041 Accept *N900040100* Setup Start **Revision ID:** Item Name: Long Basket Base Assemby, 350 **Start Date:** 4/18/13 Start Oty: 1.00 Cust Item ID: Required Date: 5/02/13 Req'd Qty: 1.00 **Customer:** Reference: Run Approvals: Process Plan: Date: Tooling: Date: Stop Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ **Tool ID** Reject Tool # Plan Accept Reject Insp. Work Center ID Description Number Stamp **Run Hours** Code Qty Qty 130 White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel 0.00 *130* Powdercoat 0.00 Memo Powder Coating 1- Plug holes and mask only interior of hinge (3) prior to powder W125069 START TIME: OVEN TEMPERATURE: FINISH TIME: START TIME: OVEN TEMPERATURE FINISH TIME: 140

QC3- Inspect Part Finish

0.00

Quality Control

QC

Memo

0.00

											DQA:	Date	:
NCR: \	Yes	/ No	1			WORK ORDER NON-C	O	NFORM	AANCE / UPD	ATE			
			ı						44.4		QA Closed:	Date	•
Work Orde	or.					DISPOSITION				AGAINST DE	PARTMENT	/PROCESS	
WOIK OIGE	٠.			 .		Rework			Skid-tube	Crosstube		Water Jet	Engineering
Part N	No.	i				Scrap			Machining	Small Fab	Pro	d. Eng. Coor.	Quality
	•				<u> </u>	Use-as-is			noforming	Finishing	Rec/Sto	re/Packaging	Other
NCR N	۷o. ِ	·				Work Order Update			Large Fab	Composite		Supplier	
Root			Γ	Γ	Descri	ption of work order update		nitial	Acti	on	Sign &	1	
Cause		Date	Step	Qty		or Non-conformance	1	ief Eng	Descri		Date	Verification	QC Inspector
Doc/Data	П	Jace	Jeep							-			
Equip/Tooling	Н												
Operator		1											·
Material											:		
Setup					1 [
Other		i	ļ										
Process					ļ.		1						
Supplier													
Training		I		l									
Unapproved							<u>L.</u>				<u> </u>		
		ĺ				F	AUL	T CATE	GORY				
Landi	_	i				General		1		` —	٦		¬
	-	Bending				Bend	<u> </u>	Grain		<u> </u>	Ovalized	<u> </u>	Pressure/Forced
	\vdash	Centre N	ot Conce	ntric to	o/s	BOM/Route		Hardwa			Over/Under	-	Temperature/Cure
	-	Cracks			L	Broken/Damaged			on Incomplete	<u> </u>	Part Incorre	}	Weld
,	_	Crushed/	Crimped			Burrs		1	ions Incomplete/U	Inclear	Part Lost/M		Wrong Stock Pulled
St. Jan.		Cuffs Contamination				- -	Maintenance			Part Moved			
		Heat Trea	at Treat Countersink					Mislabe		<u> </u>	Positioned '		\neg
		Inspectio	n Strip in	Tube	Cut Too Short Misread Power Loss/Surge Other				Other				

Offset

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Torque Waves in Extrusion

Drill Holes

Drawing

Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Work Order ID 100164 very years

April-18-13 1:22:46 PM

100164

Item ID: D3913-041 Accept *N900040100* Setup Start **Revision ID:** Item Name: Long Basket Base Assemby, 350 *1* Start Date: 4/18/13 Start Qty: 1.00 Cust Item ID: Required Date: 5/02/13 Req'd Qty: 1.00 **Customer:** Reference: Run Process Plan: Approvals: Date: **Tooling:** Date: Stop Date: -____ SPC (Y/N): Date: Sequence ID/ **Operation** Set Up/ Tool ID Tool # Plan Accept Reject Reject Insp. **Work Center ID** Description **Run Hours** Code Qty Qty Number Stamp 150 Assemble as per dwg 0.00 *150* HandFinish 0.00 Memo Hand Finishing Pick Kit 160 QC5- Inspect part completeness to step on W/O 0.00 *160* 0.00 Memo Quality Control Identify as per dwg & Stock Location: 04030-661/. 170 *170* Packaging 0.00 ~ Memo Packaging

											DQA:	Date	:	
NCR:	⁄es	/ No				WORK ORDER NON-C	CON	IFORN	MANCE / UPDATE		•			
											QA Closed:	Date) · ·	
						DISPOSITION			AGAIN	IST DE	PARTMENT/	PROCESS		
Work Orde	er: _					Rework	1		Skid-tube Crosstu	he		Water Jet	Engineerir	ng
Part N	do.					Scrap	1		Machining Small F	-	Proc	d. Eng. Coor.	Quali	· H
raiti	٠٠					Use-as-is	1		noforming Finish	<u> </u>		e/Packaging	Oth	· ——
NCR I	No.					Work Order Update	1		Large Fab Compos	~ 	,	Supplier		
	-													
Root					Descri	ption of work order update	1	nitial	Action		Sign &			
Cause		Date	Step	Qty		or Non-conformance	Ch	ief Eng	Description	,	Date	Verification	QC Insp	ector
Doc/Data														
Equip/Tooling														
Operator	Ш													•
Material	Щ													
Setup	\square		1											
Other	\Box				ı									
Process				· .			ļ							
Supplier	Щ	1					je.	e de la composition della comp			•	i		
Training	Н						1	T.						
Unapproved				<u></u>	l		₹·	T CATE	GOBY		<u> </u>	<u> </u>		
1						General	AUL	CATE	JUNT					
Landi	$\overline{}$	i				Bend		Grain		Γ_	Ovalized	Γ	Pressure/Foi	rced
Bending Contro Net Consentric to Q/S					0/5	BOM/Route	\vdash	Hardwa	rρ	-	Over/Under	tolerance	Temperature	
Centre Not Concentric to O/S Cracks					⁰ / ₃	Broken/Damaged	-	1	on Incomplete	-	Part Incorre	 	Weld	•
	-	Crushed/	Crimned		-	Burrs		1	ions Incomplete/Unclear		Part Lost/Missing Wrong Stock Pulled			k Pulled
						Contamination		Mainte			Part Moved	· [

Mislabeled

Out of Calibration

Out of Sequence

Outside Dimensions

Misread

Offset

Countersink

Cut Too Short

Drill Holes

Drawing

Finish Folio Positioned Wrong

Power Loss/Surge

Other

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Heat Treat

Inspection Strip in Tube

Torque Waves in Extrusion

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

100164

April-18-13 1:22:46 PM

Quality Control

Work Order ID 100164

Item ID: D3913-041 Accept *N900040100* Setup Start **Revision ID:** Item Name: Long Basket Base Assemby, 350 *1* Start Date: 4/18/13 Start Qty: 1.00 **Cust Item ID:** Required Date: 5/02/13 Req'd Qty: 1.00 **Customer:** Reference: Run Process Plan: Approvals: Date: _____ Tooling: Date: Stop Date: SPC (Y/N): Date: Sequence ID/ Operation Tool ID Set Up/ Tool # Plan Reject Reject Accept Insp. Work Center ID Description **Run Hours** Code Qty Number Stamp Qty 180 QC21- Final Inspection - Work Order Release 0.00 *180* 0.00 Memo

			1	-							DQA:	Date:	
NCR: \	Yes	/ No				WORK ORDER NON-	COI	NFORN	MANCE / UPDAT		QA Closed:	Date:	
					· · · · · · · · · · · · · · · · · · ·	DISPOSITION				AGAINST DEI			M. C. Asia San Law Law Law Co.
Work Orde	er:		ı			DISPOSITION	_				PARTIVICIVI		_
Part N	-	-1				Rework Scrap Use-as-is Work Order Update		Therm	Machining Sinoforming F	rosstube mall Fab Finishing mposite		Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other
	_					' L				·			-
Root					Descri	ption of work order update		Initial	Action		Sign &		
Cause		Date_	Step	Qty		or Non-conformance	Ch	nief Eng	Descriptio	n	Date	Verification	QC Inspector
Doc/Data		.											
Equip/Tooling		į											•
Operator		1											
Material		1											
Setup													
Other		1,		1									
Process		1		1 .									
Supplier		1										,	
Training		1											
Unapproved		r									_	<u> </u>	
						F	AUI	LT CATE	GORY				
Landi	ng G	ear	•			General	_	7			1		7
	Ш	Bending	1			Bend	L	Grain			Ovalized		Pressure/Forced
Centre Not Concentric to O/S						BOM/Route		Hardwa	re		Over/Under	tolerance	Temperature/Cure
Cracks [†]						Broken/Damaged		Inspecti	on Incomplete		Part Incorre	ct	Weld
Crushed/Crimped.						Burrs		Instruct	ions Incomplete/Uncle	ar	Part Lost/M	issing	Wrong Stock Pulled
Cuffs						Contamination		Mainte	nance		Part Moved		
		Heat Trea	at			Countersink		Mislabe	led	<u> </u>	Positioned \	Wrong	 1
	\Box	Inspectio	n Strip in	Tube		Cut Too Short		Misread	l		Power Loss/	'Surge	Other
	П	Rinnles in	Rend			Drill Holes		Offset					

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drawing

Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

April-18-13 1:22:49 PM

Work Order ID: 100164

100164

Parent Item:

D3913-041

D3913-041

Parent Item Name: Long Basket Base Assemby. 350

Start Date: 4/18/13

Required Date: 5/02/13

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:A new issue DD 10.03.19 verified by:EC

Manufactured

No

chg qty's DD 10.04.12 verified by:EC

IPP REV:C 12.07.24

AS PER DWG REV B DD VERF EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2581 *D2581* Mounting Bracket		Manufactured	No			100	Each	72.0000	** 7	2 3 <i>983</i>	D3 -	-2 _V	
				<u>Location</u> WA		Loc	<u>Oty</u> 44	Loc Code			Si.	13.0	14. 25

IPP Rev:B

Location	Loc	<u>Qty</u>	Loc Code			Sy 13.04.25	_
WA		44					
98503		44					
WA004		28					
70766		2					
81253		1					
82506		2					
83230		3					
85452		2					
87706		2					
98108		16					
	100	Each	4.0000	1	1		

Location Loc Qty Loc Code WA005 87543 94826 3

Rib

D3913-1

												DQA:	Dat	e:	·
NCR:	Yes	/ No				WORK ORDER NON-O	O	NFOR	MANCE / UP	DATE		•			
												QA Closed:	Dat	te:	The state of the s
Work Ord	or.					DISPOSITION				AGAINST	DE	PARTMENT	PROCESS		
VVOIK OIG	CI.					Rework	1		Skid-tube	Crosstube			Water Jet		Engineering
Part	No.					Scrap	1 1	1	Machining	Small Fab		Pro	d. Eng. Coor.		Quality
						Use-as-is	1	Thern	noforming	Finishing		Rec/Stor	e/Packaging		Other
NCR	No.					Work Order Update]		Large Fab	Composite			Supplier		
		· · · · · · · · · · · · · · · · · · ·	·				لب							-	and the second s
Root		,	İ	}	Į.	ption of work order update		nitial	1	ction		Sign &	,, .t		
Cause		Date	Step	Qty	(or Non-conformance	Ch	ief Eng	Desc	cription		Date	Verification	1	QC Inspector
Doc/Data	$ldsymbol{ld}}}}}}}}}$														
Equip/Tooling		,			ļ	·									
Operator		'	j												
Material		·													
Setup		I	İ												
Other		ı													
Process		,													
Supplier															
Training		ı	ļ												٠
Unapproved							<u> </u>								
		1				F	AUL	T CATE	GORY						
Land	ing (Gear				General					_	-	,		•
Bending						Bend		Grain				Ovalized		Pressure/Forced	
	Centre Not Concentric to O/S BOM/Route							Hardwa	Hardware Over/Under tolerance Temperature				Temperature/Cure		
		Cracks				Broken/Damaged		Inspect	ion Incomplete			Part Incorre	ct		Weld

Instructions Incomplete/Unclear

Maintenance

Out of Calibration

Out of Sequence

Outside Dimensions

Mislabeled

Misread

Offset

Wrong Stock Pulled

Other

Part Lost/Missing

Positioned Wrong

Power Loss/Surge

Part Moved

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Crushed/Crimped.

Inspection Strip in Tube

Torque Waves in Extrusion

Cuffs

Heat Treat

Burrs

Contamination

Countersink

Cut Too Short Drill Holes

Drawing

Finish Folio

April-18-13 1:22:49 PM

Work Order ID: 100164

Parent Item:

100164 D3913-041

Parent Item Name: Long Basket Base Assemby. 350

D3913-041

Start Date: 4/18/13

Required Date: 5/02/13

Start Qty: 1.00

**

Required Qty: 1.00

D3913-15

Wide Handle Plate

Manufactured

No

100

Each

13

13.0000

Loc Code

B 90084 SS 13 04.25

D3913-3

Manufactured

94153 97719

90084

94165

88492

Location

WA004

100 Each

Loc Qty

7.0000

Loc Code

B94825

D3913-3

D3913-7

D3913-7

Manufactured

Location Loc Oty WA004 3 3 94825 WA005 69160 84651

Each 100

7.0000

**

B88492 St 13.04.25

Location WA005

Loc Qty 7 7 Loc Code

B 98451

April-18-13 1:22:49 PM

Shop Packet Print

Page 2

											DQA:	Date:	
NCR: \	Yes	/ No				WORK ORDER NON-O	CON	FORM	MANCE / UP		04 (14)	Doto	
		. :	 								QA Closed:	Date:	· · · · · · · · · · · · · · · · · · ·
Work Orde	or.					DISPOSITION				AGAINST DEI	PARTMENT	PROCESS	
WOIK Olde	-			 .		Rework	7		Skid-tube	Crosstube		Water Jet	Engineering
D - 4 A			I			i	┤ 		Machining	Small Fab	Dro	d. Eng. Coor.	Quality
Part N	۷O					Scrap	┤ 		· —)		e/Packaging	Other
						Use-as-is	-		noforming	Finishing	Rec/Stol		Other
NCR N	۷o					Work Order Update] [Large Fab	Composite		Supplier	<u></u>
			1								C: 0		
Root		1	1			ption of work order update	1	itial		tion	Sign &	\	00 1
Cause		Date	Step	Qty	(or Non-conformance	Chie	ef Eng	Desc	ription	Date	Verification	QC Inspector
Doc/Data	Ш												
Equip/Tooling	Ш											;	
Operator													v [*]
Material		1											
Setup						•							
Other	П	!]						
Process		į.					Į						
Supplier		1											
Training		,	ļ										
Unapproved		!											
	FAULT CATEGORY												
Landi	ng G	iear				General					_		•
		Bending				Bend		Grain			Ovalized		Pressure/Forced

Hardware

Maintenance

Out of Calibration

Out of Sequence

Outside Dimensions

Mislabeled

Misread

Offset

Inspection Incomplete

Instructions Incomplete/Unclear

BOM/Route

Contamination

Countersink

Cut Too Short

Drill Holes

Drawing

Finish Folio

Burrs

Broken/Damaged

Over/Under tolerance

Part Incorrect

Part Moved

Part Lost/Missing

Positioned Wrong

Power Loss/Surge

Temperature/Cure

Wrong Stock Pulled

Weld

Other

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Cracks

Cuffs

Heat Treat

Crushed/Crimped.

Inspection Strip in Tube

Torque Waves in Extrusion

Centre Not Concentric to O/S

April-18-13 1:22:49 PM

Work Order ID: 100164

D3913-041

100164 *D3913-041*

D3913-9

Parent Item:

Parent Item Name: Long Basket Base Assemby. 350

Start Date: 4/18/13

Required Date: 5/02/13

Start Qty: 1.00

Required Qty: 1.00

SS 13.04.25

D3913-9

Manufactured

Manufactured

Manufactured

No

100

Each

12.0000

Loc Code

** B88215

Hinge Rib

Location WA WA005

No

No

94814 70138 88215 97674

11 9 100 Each

Loc Oty

8.0000

**

**

B95029-22 13.04.25

D3916-041

Rib Assembly

D3916-5

D3916-041

WA004 WA005

Location

81444

94818

Loc Qty 6 6 2

Each

100

Loc Code

D3916-5 Light Rib

> Location Loc Qty WA004 94163 94698 WA005 77142 82933

Loc Code

14.0000

April-18-13 1:22:49 PM

										DQA:	Date: _	`
NCR: Y	es	/ No	:		WORK O	RDER NON-CO	NFORN	AANCE / UPI			_	
									(QA Closed:	Date:	and the state of t
Work Orde	ır.				DIS	POSITION			AGAINST DEP	ARTMENT/	PROCESS	
Work Orac	-		 			Rework	1	Skid-tube	Crosstube		Water Jet	Engineering
Part N	0		ı			Scrap	II.	Machining	Small Fab	Proc	l. Eng. Coor.	Quality
, are re	-					Use-as-is	1	noforming	Finishing		e/Packaging	Other
NCR N	lo				Work C	rder Update	1	Large Fab	Composite	•	Supplier	
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	_	<u></u> !						ت ا				
Root	Т				Description of work	order update	Initial	Act	tion	Sign &		
Cause		Date	Step	Qty	or Non-confor	mance Cl	hief Eng	Desc	ription	Date	Verification	QC Inspector
Doc/Data												
Equip/Tooling		':										
Operator [·										
Material		1										
Setup [1				1						
Other		1										
Process												
Supplier									,			
Training		ı										
Unapproved		J.	. <u></u>									
						FAU	LT CATE	GORY				

Landing	Gear	General	 _				7
	Bending	Bend	Grain	L	Ovalized		Pressure/Forced
	Centre Not Concentric to O/S	BOM/Route	Hardware		Over/Under tolerance		Temperature/Cure
	Cracks	Broken/Damaged	Inspection Incomplete	L	Part Incorrect		Weld
	Crushed/Crimped	Burrs	Instructions Incomplete/Unclear		Part Lost/Missing	L	Wrong Stock Pulled
	Cuffs	Contamination	Maintenance		Part Moved		
	Heat Treat	Countersink	Mislabeled		Positioned Wrong	_	-
	Inspection Strip in Tube	Cut Too Short	Misread		Power Loss/Surge		Other
	Ripples in Bend	Drill Holes	Offset				
	Torque Waves in Extrusion	Drawing	Out of Calibration				
	Turning Sequence	Finish	Out of Sequence				
	Wave/Twist in Tube Folio		Outside Dimensions				

April-18-13 1:22:49 PM

Work Order ID: 100164

100164

Parent Item:

D4016-1

D3913-041

D3913-041

Parent Item Name: Long Basket Base Assemby. 350

Start Date: 4/18/13

Required Date: 5/02/13

Start Qty: 1.00

Required Qty: 1.00

St 13.04.25

B 99098 -> 3x W13.04.25

D4016-1

Hinge Half, Base

Location	<u>1</u>	Loc Qty	Loc Code
ST044		17	
	99098	17	
WA		24	
	97664	24	
WA005		11	
	94481	11	

100

Each

Manufactured

Manufactured

No

100 Each

6.0000 **

52.0000

B94149

D4017-7

D4017-7

Location	Lo	e Oty	Loc Code
WA004		2	
95102		2	
WA005		4	
69730		1	
82969		1	
85435		1	
88392	•	1	
	100	Each	9.0000

D4017-9

Manufactured

**

Loc Code

B97757-201

D4017-9

Location Loc Qty WA004 6 95203 6 WA005 70341 2 81445

113.04.25

NCR: Yes	s / No				WORK ORDER NON-	COI	NFORN	MANCE / UPI	DATE	QA Closed:	Date:	
Work Order:		<u> </u>			DISPOSITION			mode	AGAINST D	DEPARTMENT	/PROCESS	And the first the second second second
Part No. NCR No.					Rework Scrap Use-as-is Work Order Update		Therm	Skid-tube Machining noforming Large Fab	Crosstube Small Fab Finishing Composite		Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other
Root Cause	Date	Step	Qty		ption of work order update	1	nitial ief Eng	Act Descr	ion iption	Sign & Date	Verification	QC Inspector
Doc/Data Equip/Tooling Operator Material Setup Other Process Supplier Training Unapproved												
					F	AUL	T CATE	GORY				
Landing	Gear Bending Centre No Cracks Crushed/ Cuffs Heat Trea Inspectio Ripples in Torque W	Crimped at n Strip in ı Bend	Tube		General Bend BOM/Route Broken/Damaged Burrs Contamination Countersink Cut Too Short * Drill Holes Drawing		Instruct Mainte Mislabe Misreac Offset	on Incomplete ions Incomplete/U nance led	Jnclear	Ovalized Over/Under Part Incorre Part Lost/M Part Moved Positioned V Power Loss/	ct sissing Vrong	Pressure/Forced Temperature/Cure Weld Wrong Stock Pulled Other

Out of Sequence

Outside Dimensions

DQA:

Date:

Turning Sequence

Wave/Twist in Tube

Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

April-18-13 1:22:50 PM

Work Order ID: 1100164

Parent Item:

D3913-041

100164

D3913-041

Parent Item Name: Long Basket Base Assemby. 350

Start Date: 4/18/13

Required Date: 5/02/13

Start Qty: 1.00

Required Qty: 1.00

D4020-11 *D4020-11*

End Mesh. Basket

Manufactured

100

Each

11.0000

** B94553 M13.04.25

Location	<u>Lo</u>	c Qty	Loc Code			
WA007		11			<u>-</u>	
81442		2				
84972		1				
94553		4				
97684		4			 	
	100	Each	29.0000	3	3	. 1
•				**	7 95 A29 22	lμ

D4021-1 Handle Plate

D4021-1

Manufactured

\$ 75 037 -> Sx SL)

13.05.02

Location	Loc	: Oty	Loc Code		
WA004		29			
89204		9			
94596		3			
95039		14			
97940		2			
98356		1			
	100	Each	4.0000	1	1

Aft Upper Rib Assembly

D4034-041

Manufactured

B94505 SS13.04.25

Location Loc Code Loc Qty WA005 84048 93187

												DQA:	Da	ate:	
NCR:	Yes	/ No				WORK ORDER NON-	COI	NFORM	MANCE / UP	DATE				- 4	
												QA Closed:	U:	ate:	THE PARTY OF THE P
Work Orde	or:					DISPOSITION				AGAINST	DE	PARTMENT,	/PROCESS		
WORK Orde	ei. -					Rework	٦ أ		Skid-tube	Crosstube			Water Jet	t	Engineering
· Part I	No.					Scrap	1	•	Machining	Small Fab		Pro	d. Eng. Coor		Quality
	•					Use-as-is]	Therm	noforming	Finishing		Rec/Sto	re/Packaging		Other
NCR No.						Work Order Update]		Large Fab	Composite			Supplie	r[
Root					Descri	ption of work order update		Initial	Ac	tion		Sign &			
Cause		Date	Step	Qty	(or Non-conformance	Ch	nief Eng	Desc	ription		Date	Verification	on	QC Inspector
Doc/Data															
Equip/Tooling															
Operator	Ш			1											
Material	Ш														
Setup	Ш														
Other				-											
Process	Ш												İ		
Supplier			1	1 1						•					
Training		•		1 1									<u> </u>		
Unapproved			<u> </u>												<u> </u>
							AUI	LT CATE	GORY						
Landi		ı				General	_	7			_	٦		_	1
	_	Bending				Bend	<u> </u>	Grain			L	Ovalized		<u> </u>	Pressure/Forced
	Centre Not Concentric to O/S				D/S	BOM/Route	_	Hardwa				Over/Under		\vdash	Temperature/Cure
	Cracks					Broken/Damaged	_	⊣ `	on Incomplete		_	Part Incorre		\perp	Weld
	Crushed/Crimped					Burrs		⊣	ions Incomplete/	'Unclear	_	Part Lost/M	-		Wrong Stock Pulled
Cuffs						Contamination		Mainte			_	Part Moved			
	Heat Treat				Countersink		Mislabe	eled		_	Positioned \	_		7	
		Inspectio	n Strip in	Tube		Cut Too Short		Misread	t		L	Power Loss,	'Surge		Other
	Ripples in Bend					Drill Holes	1	Offset							

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Torque Waves in Extrusion

Drawing

Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

April-18-13 1:22:50 PM

Work Order ID: 100164

Parent Item:

D3913-041

100164 *D3913-041*

Parent Item Name: Long Basket Base Assemby, 350

Start Date: 4/18/13

Required Date: 5/02/13

Start Qty: 1.00

Required Qty: 1.00

73 97 670 Mis. 04 25

D4034-043

Fwd Upper Rib Assembly

Location Loc Qty Loc Code WA005 82980 2 94490 3 100 16.0000 Each

100

Each

sf

15.96

D4672-1

D4034-043

Manufactured No

Manufactured

No

**

596.0191

5.0000

73 94551 → 2x Sti3.04.25

D4672-1

Blanking Plate

Location Loc Qty Loc Code WA005 16 88253 6 94551 10

100

33 33

M304EX0.75-16F

No Purchased

**

M125/13 -> 33

M304FX0 75-16F

4 5

Expanded Metal Flat SS

Location Loc Qty Loc Code MAT 516.0591180 125113 516.059118 WA 124466 64 WA007 15.96

123448

										DQA:	Date	
NCR: Y	es / No				WORK ORDER NON-C	CONF	FORN	MANCE / UPD	DATE	QA Closed:	Date	:
Work Orde	r:				DISPOSITION			70000	AGAINST DE	PARTMENT	PROCESS	
Part N NCR N	0.				Rework Scrap Use-as-is Work Order Update		N Therm	Skid-tube Machining noforming Large Fab	Crosstube Small Fab Finishing Composite	4	Water Jet d. Eng. Coor. e/Packaging Supplier	Engineering Quality Other
Root				Descri	ption of work order update	Ini	itial	Acti	ion	Sign &	·	
Cause	Date	Step	Qty	(or Non-conformance	Chie	f Eng	Descri	iption	Date	Verification	QC Inspector
Doc/Data												
quip/Tooling							l					
Operator						İ	ĺ					
Material												
Setup	_	1										
Other												
Process	_	1										
Supplier												
Training]										
Unapproved		L	<u> </u>			ALUT	CATE	SORV		1		
Landin	a Goor				General	AULI	CATE	JONT				
	Bending				Bend	Па	Grain			Ovalized	Г	Pressure/Forced
	Centre No	nt Concer	ntric to (o/s	BOM/Route	\vdash	lardwa	re		Over/Under	tolerance	Temperature/Cure
ŀ	Cracks	00.100.		,,	Broken/Damaged			on Incomplete		Part Incorre	├	Weld
F					Burrs	-		ions Incomplete/U	Inclear	Part Lost/Mi	ssing	Wrong Stock Pulled
F	Cuffs Contamination				-		nance		Part Moved	_		
r	Heat Treat Countersink				\square	∕iislabe	led		Positioned V	Vrong		
f	├ ─ │				Cut Too Short	\square	∕isread	I		Power Loss/	Surge	Other
	Ripples in Bend Drill Holes					По	Offset					
	Torque Waves in Extrusion Drawing						Out of C	Calibration				
	Turning S	equence			Finish		Out of Sequence					
	Wave/Twist in Tube Folio						Outside	Dimensions				

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Required Date: 5/02/13

Required Qty: 1.00

Picklist Print

April-18-13 1:22:50 PM

Work Order ID: 100164

D3913-041

100164 *D3913-041*

Parent Item:

AN3-10A

Parent Item Name: Long Basket Base Assemby, 350

Purchased

No

150

Each

Start Qty: 1.00 166.0000

Start Date: 4/18/13

**

AN3-10A

				Location	<u>1</u>	Loc	: Oty	Loc Code			`
				GA			37				
					122800		37				
				ST351			41				
					124221		3				
					124858		38			1248	-58
				ST512			88				
					122800		88				
AN960JD8	NAS1149DN832 J	Purchased	No			150	Each	0.0000	2	. 2	
AN960.ID)ጸ							;	**	12	324
D2931		Manufactured	No			150	Each	2,216.000	2	2	

Manufactured

No

Bumper

D4021-5

Location		Loc Qty Loc Co								
GA		218								
46	6064	•	218							
ST021			1998							
86	6435		1998							
		150	Each	20.0000						

**

**

Blanking Plate

<u>Location</u>	Loc Qty	Loc Code
ST084	20	
85065	2	
89059	8	
97893	10	

			1			•					DQA:	Date	:
NCR:	Yes	/ No				WORK ORDER NON-O	CON	VFORI	MANCE / UP	PDATE	QA Closed:	Date	:
		· · · · · ·				DISPOSITION				AGAINST DE			
Work Ord	er: _					Rework]		Skid-tube	Crosstube]	Water Jet	Engineering
Part 1	No		, 			Scrap Use-as-is			Machining noforming	Small Fab Finishing	4	d. Eng. Coor. re/Packaging	Quality Other
NCR No.					Work Order Update		THETH	Large Fab	Composite		Supplier		
Root		·			Descri	ption of work order update		nitial		ction	Sign &		
Cause		Date	Step	Qty		or Non-conformance	Ch	ief Eng	Des	cription	Date	Verification	QC Inspector
Doc/Data	Ш								•				
Equip/Tooling	Ш	'											
Operator													
Material	Ш	'.											
Setup	Ц												
Other	Ш	' 											
Process	Ш												
Supplier	Ш											İ	
Training	Н	1											
Unapproved				ļ			<u> </u>			·	<u> </u>	<u>i </u>	
		1				· · · · · · · · · · · · · · · · · · ·	AUL	T CATE	GORY				
Landi					_	General	_	l		Г"	7	۲-	7
	Н	Bending			_	Bend	-	Grain		}	Ovalized		Pressure/Forced
		Centre No	ot Concei	ntric to	O/S	BOM/Route	-	Hardwa		<u> </u>	Over/Under	 	Temperature/Cure
	Cracks			<u> </u>	Broken/Damaged	<u> </u>	4 `	on Incomplete	,, , <u> </u>	Part Incorre	⊢	Weld	
	Crushed/Crimped				Burrs	-	ł	ions Incomplete	/Unclear	Part Lost/M	Issing	Wrong Stock Pulled	
· • • • • • • • • • • • • • • • • • • •					<u> </u>	Contamination	-	Mainte		<u> </u>	Part Moved	6 / 10 m 10 m	
├ ── ├						Countersink	\vdash	Mislabe		-	Positioned \	_	Joshan
						Cut Too Short	-	Misread	1		Power Loss,	Surge	Other
	-	Ripples in			<u> </u> -	Drill Holes	-	Offset	5 191				
	Torque Waves in Extrusion					Drawing	ļ	Out of (Calibration				

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

April-18-13 1:22:50 PM

Work Order ID: 100164

Parent Item:

D3913-041

MS20600-AD4W3

Parent Item Name: Long Basket Base Assemby. 350

100164 *D3913-041*

Start Date: 4/18/13

Required Date: 5/02/13

Start Qty: 1.00

150 Each

**

1,319.000

Required Qty: 1.00

MS20600-AD4W3

Cherry Rivets

Location	Loc Qty	Loc Code	
ST311	1186		
122151	4		
122452	4		
123525	294		
124231	884		124231
WA003	133		
107939	133		
	150 Ea	ch 4,739.000	6 6

MS21042L3

Purchased

Purchased

No

No

4,739.000

**

MS21042I3

Location	<u>1</u>	Loc Oty	Loc Code	
FP001		3		
	122141	3		
GA		114		
	122452	114		
ST314		268		
	117885	32		
	119017	55		
	119075	138		
	123265	43		
ST506		4354		
	123900	974		12
	124291	3380		124291

NCR:	es / No				WORK ORDER NON-O	CONF	ORN	//ANCE / UP	PDATE			
	3				15					QA Closed:	Date:	
Work Orde	er:	:			DISPOSITION				AGAINST DE	PARTMENT	/PROCESS	
		1			Rework]		Skid-tube	Crosstube		Water Jet	Engineering
Part N	۱o.	i			Scrap]	ľ	Machining	Small Fab	Pro	d. Eng. Coor.	Quality
		i			Use-as-is] -	Therm	noforming	Finishing	Rec/Sto	re/Packaging	Other
NCR N	No	1			Work Order Update]		Large Fab	Composite	j	Supplier	
Root				Descri	ption of work order update	lni	tial	Ad	ction	Sign &		
Cause	Date	Step	Qty		or Non-conformance	Chie	f Eng	Desc	cription	Date	Verification	QC Inspector
Doc/Data												
Equip/Tooling												
Operator						1						
Material												
Setup											1	
Other			1						,			. نخه
Process												
Supplier												
Training										İ		
Unapproved										<u> </u>		<u> </u>
		!			 	AULT	CATE	GORY		.,		
Landi	ng Gear				General					7	_	٦
	Bending	•		_	Bend	\vdash	irain			Ovalized	<u> </u>	Pressure/Forced
	—	Not Conce	ntric to C)/S	BOM/Route		lardwa		<u> </u>	Over/Under	-	Temperature/Cure
	Cracks				Broken/Damaged	\vdash	-	on Incomplete		Part Incorre		Weld
,		I/Crimped	-		Burrs	\vdash		ions Incomplete,	/Unclear	Part Lost/M		Wrong Stock Pulled
	Cuffs				Contamination			nance	<u> </u>	Part Moved		
	Heat Tro	eat			Countersink	\vdash	⁄lislabe			Positioned \		
	Inspecti	on Strip ir	1 Tube	_	Cut Too Short		⁄lisreac	i		Power Loss,	/Surge	Other
	Ripples	in Bend			Drill Holes	\vdash	ffset					
	—	Waves in			Drawing			Calibration				
	Turning	Sequence	:		Finish	Ц٥	ot of S	Sequence				
	Wave/T	wist in Tu	be		Folio	0	utside	Dimensions				======================================

DQA:

Date:

Page 9

Picklist Print

April-18-13 1:22:50 PM

Work Order ID: 100164

Parent Item: D3913-041

NAS1149F0332P

D (14 N)

Parent Item Name: Long Basket Base Assemby. 350

100164
D3913-041

Start Date: 4/18/13

Required Date: 5/02/13

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0332P

WASHER

Purchased

No

150

Each

8,690.000

12

12_

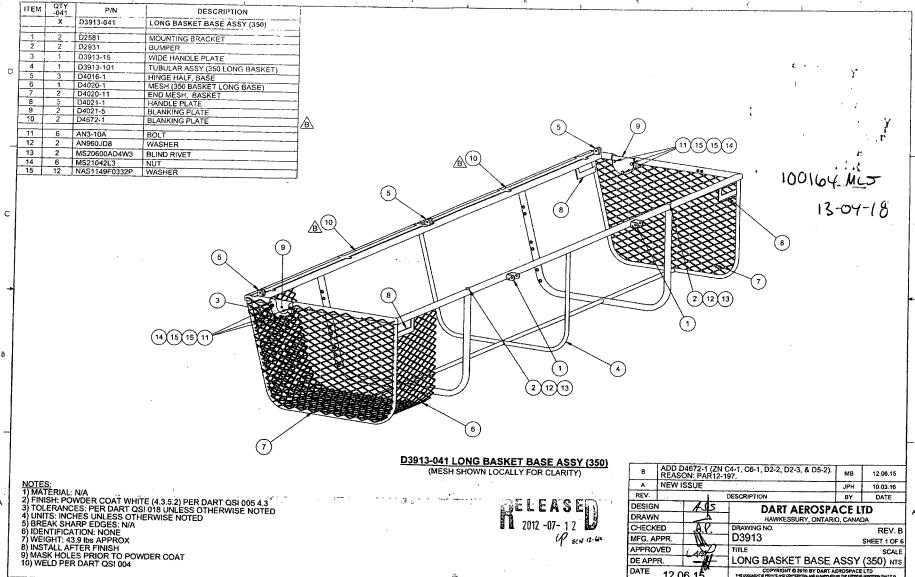
**

Location	Loc Qty	Loc Code	
GA	182		
122063	182		
ST294	158		
122063	158		
ST295	3		
123352	3		
st510	8347		
123900	8347		122500

NCR:	Yes	/	No	

DQA: ____ Date: __

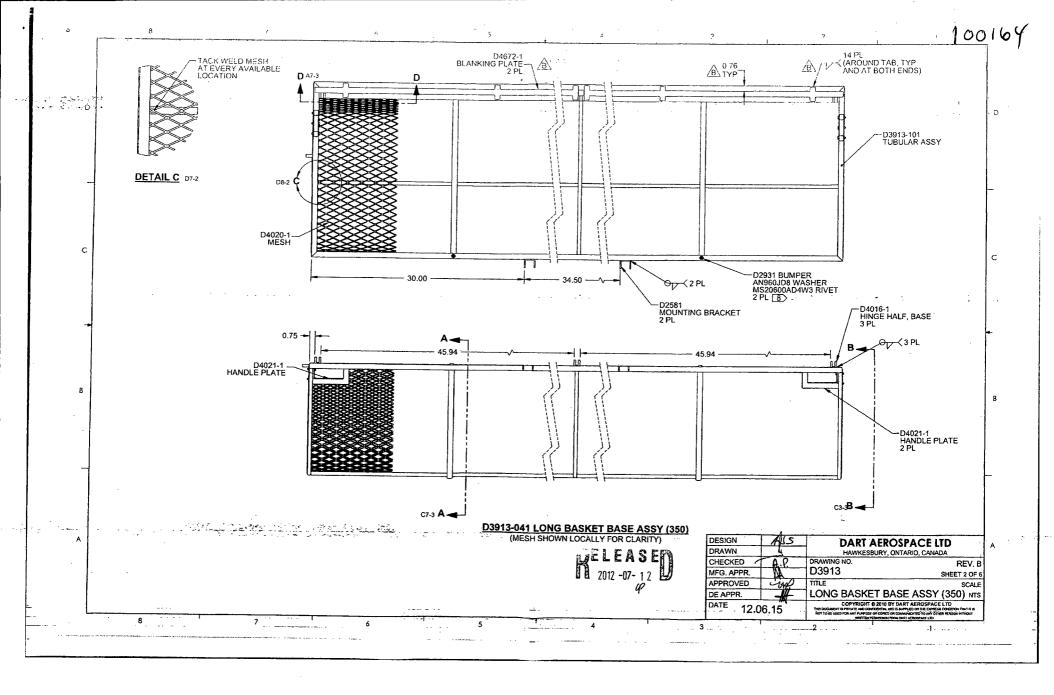
NCR:	'es	/ No				WORK ORDER NON-	COL	NFORM	//ANCE / UP	PDATE			
		,							Cita		QA Closed:	Date:	
Nork Orde		_	1			DISPOSITION				AGAINST DE	PARTMENT	PROCESS	
Work Orde	٠ .		· · · · · · · · · · · · · · · · · · ·			Rework	٦		Skid-tube	Crosstube	1	Water Jet	Engineering
Part N	lo.		1			Scrap	1		Machining	Small Fab	Pro	d. Eng. Coor.	Quality
,			1			Use-as-is	1 1		noforming	Finishing	Rec/Stor	e/Packaging	Other
NCR N	10.		· !		 	Work Order Update]		Large Fab	Composite]	Supplier	
Root					Descri	ption of work order update	 	nitial	Ad	ction	Sign &		
Cause		Date	Step	Qty		or Non-conformance	Ch	ief Eng	Desc	cription	Date	Verification	QC Inspector
oc/Data													
quip/Tooling		ı											
perator													
1aterial		11											
etup													
ther		1											
rocess		r	ļ										
upplier													
raining													
Inapproved			L	<u> </u>			ΔΙΙΙ	T CATE	GORY		1		
Landi	ng (Sear !			· · · · · · · · · · · · · · · · · · ·	General		0,					
zana		Bending			<u></u>	Bend		Grain		Γ	Ovalized		Pressure/Forced
		Centre No	ot Conce	ntric to	o/s	BOM/Route		Hardwa	re		Over/Under	tolerance	Temperature/Cure
		Cracks '			•	Broken/Damaged		Inspect	on Incomplete	ļ	Part Incorre		Weld
		Crushed/0	Crimped.			Burrs		4	ions Incomplete	/Unclear	Part Lost/Mi	issing	Wrong Stock Pulled
		Cuffs	,			Contamination		Mainte	enance		Part Moved		
		Heat Trea	it			Countersink		Mislabe	eled		Positioned V	Vrong	_
		Inspection	n Strip in	Tube		Cut Too Short		Misread	t		Power Loss/	Surge	Other
		Ripples in	Bend			Drill Holes		Offset					
		Torque W	aves in E	extrusio	n 🗌	Drawing		Out of (Calibration				,
		Turning S	equence			Finish		Out of	Sequence				
		Wave/Tw	ist in Tub	эe		Folio	1	Outside	Dimensions				

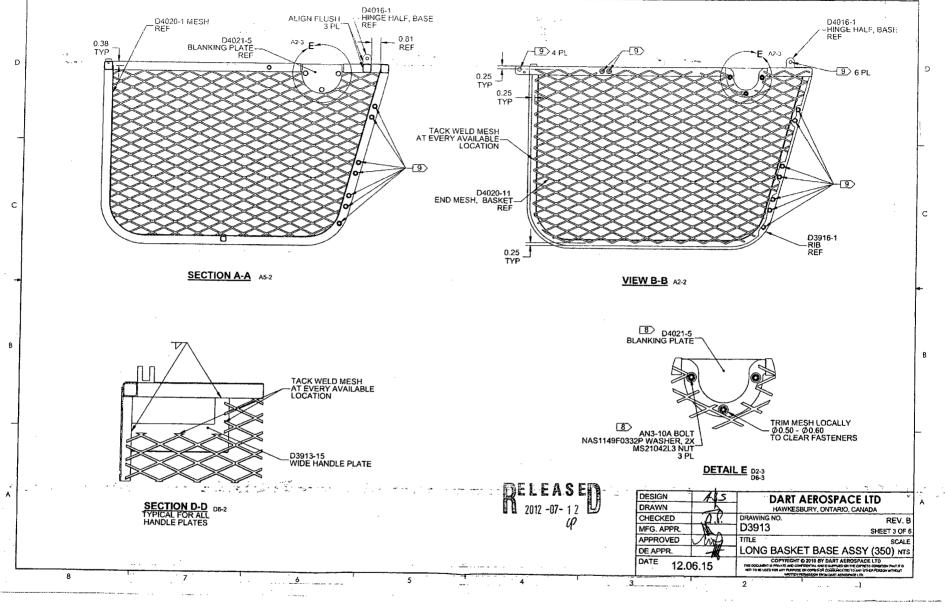


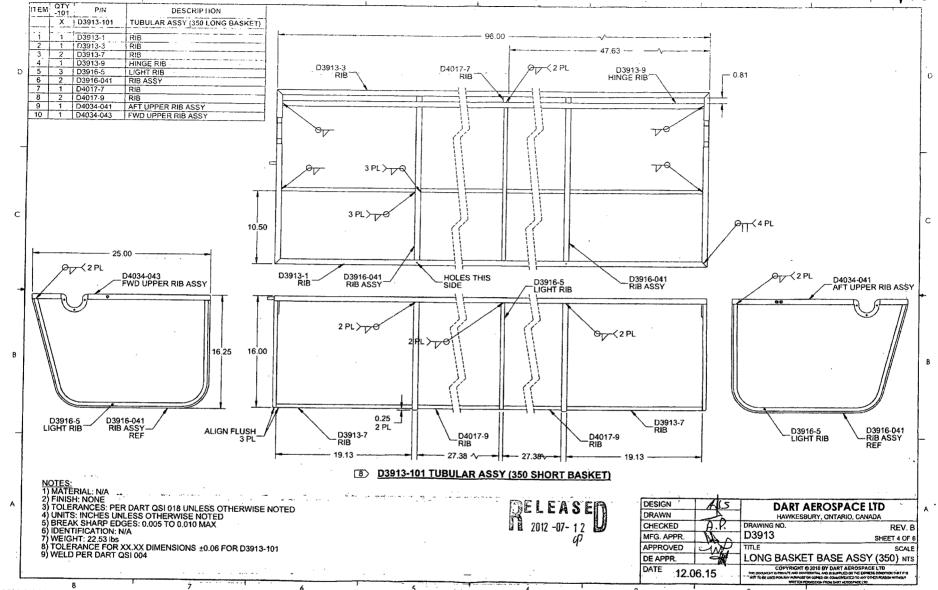
2012 -07- 1 2 P ECN 12-40

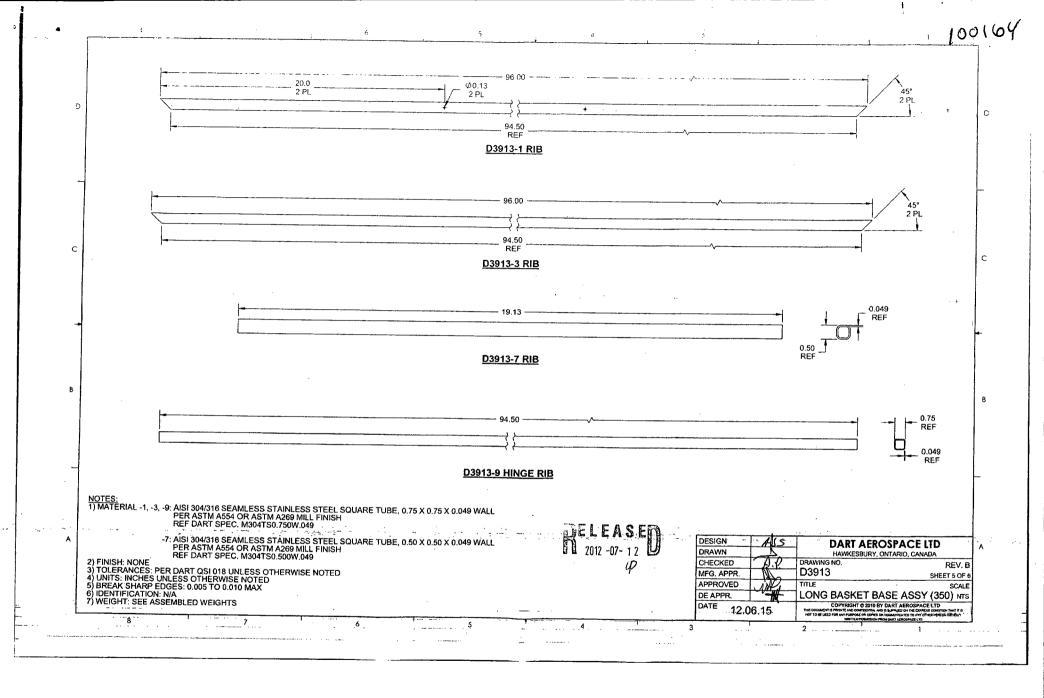
В	ADD D	04672-1 (ZN o ON: PAR12-1	MB	12.06.15		
Α	NEW I	SSUE		JPH	10.03.16	
REV.		ı	DESCRIPTION	BY	DATE	
DESIGN	1	AJS	DART AEROSPA	CEL	TD.	
DRAWN	ŀ		HAWKESBURY, ONTARK			
CHECK	ED	,A.Q.	DRAWING NO.		REV. B	
MFG. Al	PPR.	M.	D3913		SHEET 1 OF 6	
APPRO'	VED	i son	TITLE		SCALE	
DE APP	R.	-#	LONG BASKET BASE	ASSY	(350) NTS	
DATE	12.0	6.15	COPYRIGHT © 2010 BY DART AS THE DODARDH'S PRIVATE AND CONTENTIAL AND IS SUPPLIED. NUT TO BE USED FOR MEY PURPLIED ON COPIED OR COMMANDA.	ON THE EXPRESS	CONDITION THAT IS	

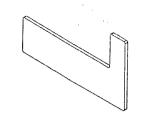
. . . 2.....

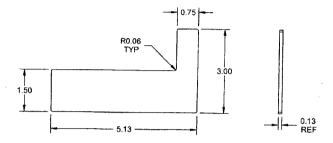












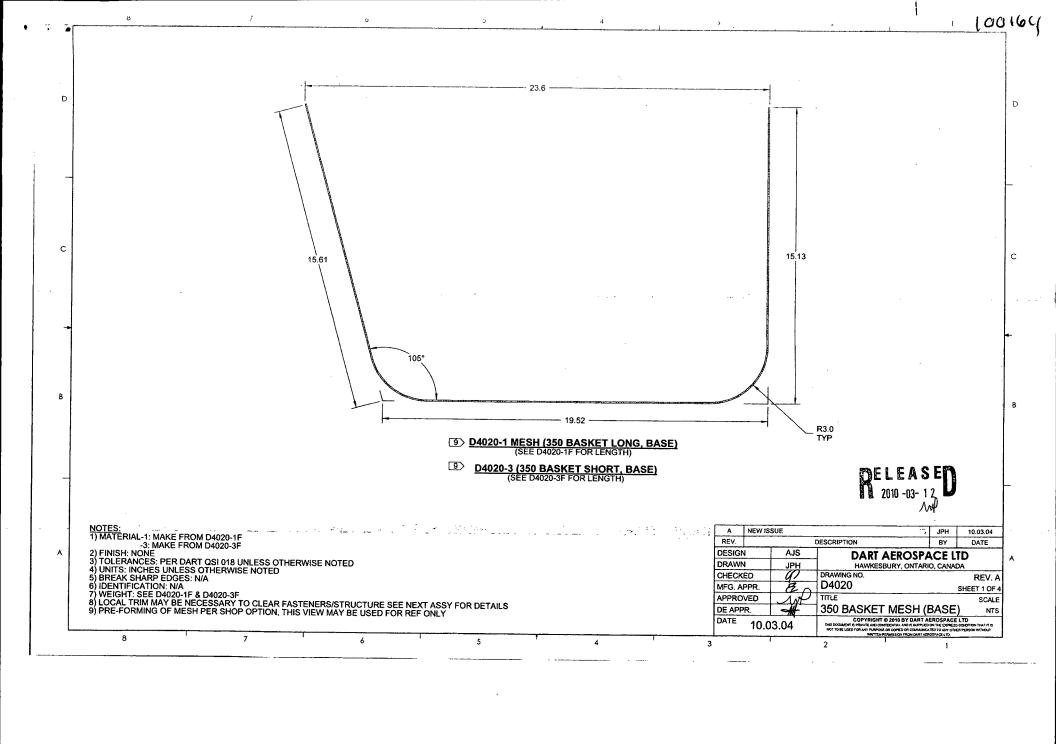
D3913-15 WIDE HANDLE PLATE

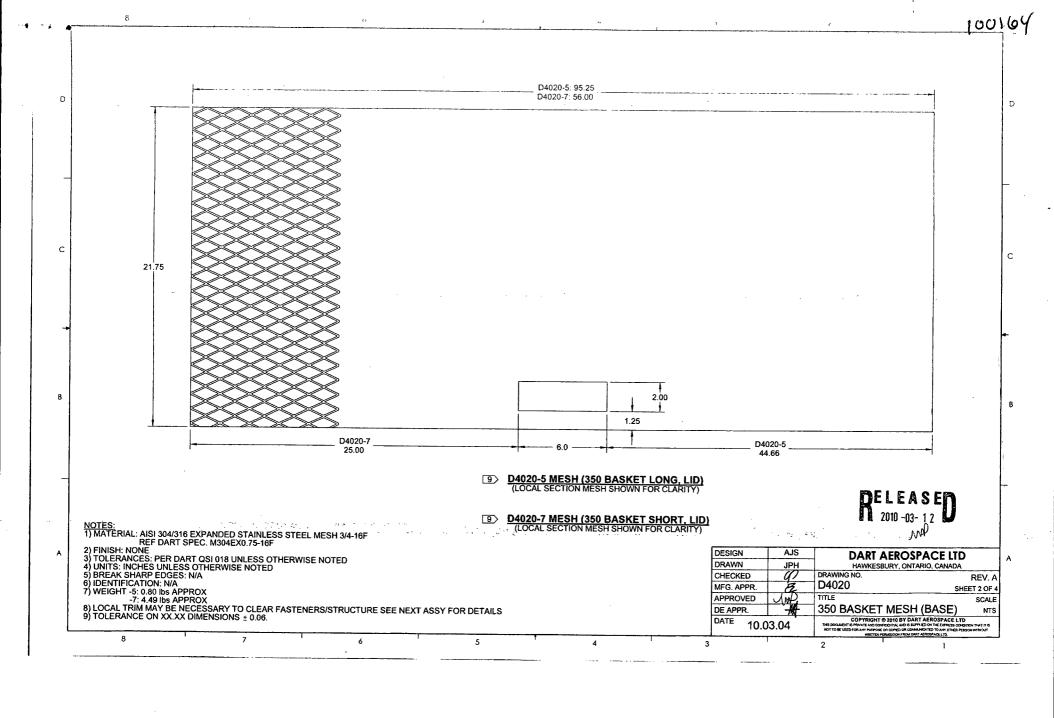
NOTES:
1) MATERIAL: 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH,
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240
REF DART SPEC M304S11GA
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.31 lbs

D

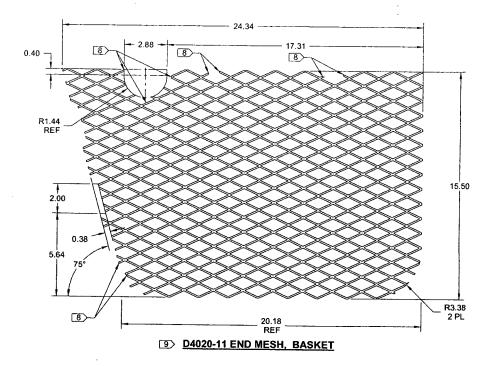
2012 -07- 12 P

		·
DESIGN	15	DART AEROSPACE LTD
DRAWN	5	HAWKESBURY, ONTARIO, CANADA
CHECKED	A.V.	DRAWING NO. REV. B.
MFG. APPR.	M	D3913 SHEET 6 OF 6
APPROVED	100	TITLE SCALE
DE APPR.	-#	LONG BASKET BASE ASSY (350) NTS
DATE 12.0	6.15	COPYRIGHT © 2010 BY DART AEROSPACE LTD THE DECLARATE THAT ALSO CONSIDER ON ALSO S. EMPLED ON THE COPYRESS CONSTITUTION THAT IT IS MED TO BY USED FOR ALST PLETONES OF COPYRIGHT OF ALSO PROMEDIATE AND THE OTHER POSICION HITCHIST WHITTON POSICIONS FROM DART ADDRESSES IT ID.





100164



NOTES:
1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F REF DART SPEC. M304EX0.75-16F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A

6) IDENTIFICATION: N/A

7) WEIGHT: 1.22 lbs

7) WEIGHT. 1.22 IDS 8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS 9) TOLERANCE ON XX.XX DIMENSIONS \pm 0.06.

DESIGN AJS DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWN JPH CHECKED DRAWING NO. REV. A D4020 MFG. APPR. SHEET 3 OF 4 APPROVED TITLE 350 BASKET MESH (BASE) DE APPR. DATE COPYRIGHT @ 2010 BY DART AEROSPACE LTD 10.03.04

